

# Purchase Order Receipt Listing

Monday, March 10, 2014 8:00:03 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23230 Receipt Dates from 3/10/2014 to 3/10/2014 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO23230	1		M6061T6T8.000W.1 f		3/10/2014	3/10/2014	20.0000	\$13.18	0.0000	0	\$263.68
		25									
CAD	No		6061-T6 RD Tube 8.00 X.125W M128435	f	20.0000	DESJ02		\$263.68	0.0000	0	
	2		M304S20GA 304/316 .040 Sheet M128435	sf	3/10/2014	3/10/2014	3.20.0000	\$2.40	0.0000	0	\$766.65
	No				220.0000	DESJ02		\$766.65	0.0000	0	
	3		M304S18GA 304/316 .050 Sheet M128435	sf	3/10/2014	3/10/2014	192.0000	\$3.25	0.0000	0	\$623.07
	No				192.0000	DESJ02		\$623.07	0.0000	0	
	4		M6061T6S.090 6061-T6 .090 Sheet M128435	sf	3/10/2014	3/10/2014	96.0000	\$3.47	0.0000	0	\$333.21
	No				96.0000	DESJ02		\$333.21	0.0000	0	
	5		M6061T6B0.375X01.f 000	f	3/10/2014	3/10/2014	48.0000	\$0.83	0.0000	0	\$39.88
	No		6061T6 BAR .375 x 1.00 M128435	f	48.0000	DESJ02		\$39.88	0.0000	0	

Total Received Quantity: 676.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$2,026.50  
Total Balance Due Quantity: 0.0000

4930

# B I L L O F L A D I N G

No: PEC 866491

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 06Mar14 at 15:54 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-658435- 1 Your PO # 23230

ALUMINUM TUBE 6061-T6511

8.00" OD x .125" WALL X 240.0000"

Heat Number Tag No  
21513789 268791

Quantity PCS  
20 FT 1

Wt LBS  
74

MTR

2) Our Order PEC-658435- 2 Your PO # 23230

STAINLESS STEEL SHEET 304-2B

.0360 Nom X 48.0000" X 96.0000"

Heat Number Tag No  
350174 269061

Quantity PCS  
320.00 SFT 10

Wt LBS  
481

MTR

3) Our Order PEC-658435- 3 Your PO # 23230

STAINLESS STEEL SHEET 304-2B

.0480 Nom X 48.0000" X 96.0000"

Heat Number Tag No  
A1303987 269062

Quantity PCS  
192.00 SFT 6

Wt LBS  
385

MTR

4) Our Order PEC-658435- 4 Your PO # 23230

ALUMINUM SHEET 6061 T6

.0910 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
397622 268846

Quantity PCS  
96.00 SFT 2

Wt LBS  
117

MTR

5) Our Order PEC-658435- 5 Your PO # 23230

ALUMINUM FLAT BAR 6061-T6511

.375" x 1.00" X 144.0000"

Heat Number Tag No  
21359 268792

Quantity PCS  
48 FT 4

Wt LBS  
20

MTR

Page: 1 ....Continued

PLC 607  
10/10/10 R-554  
10/10/10 R-135

4/13/10

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

NO: PEC 866491  
SHIP DATE 06Mar14 at 15:54 From PFW  
PROBILL  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

	Tags	PCS	LBS
TOTAL:	5	23	1077

Heat Number \*\*\* Chemical Analysis \*\*\*  
21359  
21513789  
350174  
A1303987

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 2 BDLS, 2 SKIDS GW. 1275 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



# THYSSENKRUPP MATERIALS NA

**DART AEROSPACE**  
ALUMINUM TUBE 6061-T6511  
8.00" OD x .125" WALL X 240.0000"  
PART NO.

PO/Rel 23230

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-866491-001

Pg 1/2

**sapa**

Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRENSHAW, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD  
ATTN: ACCOUNT PAYABLE

CONCORD, ON L4K 5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD

CONCORD, ON L4K5C6

## Certified Inspection Report

Order Number 1100643910 Line No. 1 Customer PRO  
PEC-290828-001

Cert Number SAPPAR29274 Page 1 of 2  
Cert Creation Date 03-SEP-13 Cert Print Date 03-SEP-13

Quantity Shipped	Date Shipped	Legal Description	Specification
1080 L/H	03-SEP-13	Extruded Cast&Irreg Tube 8.000 OD x .125 WALL 240.000 IN LN FIN. M-MILL W/F 4.697 F-14 CS R 061776517 Marking CONTINUOUS.	ASTM B291 REV 12 ASME SB291 REV 11 ASTM B221 REV 13 ASME SB221 REV 19 ASTM B365 REV 11 AMS-QQ-A-2006 REV 1997
460122	03-SEP-13	Item No. Rev	
Delivery In			
4467747			
Customer Part No.			
8X.125			

Applicable Specifications, Revisions and Exemptions  
COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature and Title

*William T. Martin, III*  
William Martin III  
Tech/Quality Manager

03-SEP-13

**Legal Statement**  
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Package Number	Lot Number	Quantity	UOM	Weight
G12-PCG2026175	21513789	5	PCS	368
G12-PCG2026177	21513789	5	PCS	368
G12-PCG2026178	21513789	5	PCS	368

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	---	0.70	0.15	0.40	---	0.15	0.80	1.20	0.04	0.15	---	0.25

# THYSSENKRUPP MATERIALS NA

**PART AEROSPACE**  
 ALUMINUM TUBE 6061-T6S11  
 8.00" OD x .125" WALL X 240.0000"  
 PART NO.

P.O./Ref 232.30

We certify that this is a true copy of the report  
 furnished by the producer of the metal, or data  
 resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-866491-001

6Mar14  
 Pg 2/2

Signed by:

**sapa**

Sapa Industrial Extrusions  
 53 POTTSVILLE STREET  
 CRENSHAW, PA  
 17929-0187

### Certified Inspection Report

State Order Number Line No. Customer P.O.  
 1100643910 1 PEC-250828-001

Cert Number SAPAN29274  
 Cert Creation Date 03-SEP-13  
 Page 2 of 2  
 Cert Print Date 03-SEP-13

Alloy	Ti		B1		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	0.05	---	0.05	---	0.05	---	0.15

Composition Results										
Heat/Cont	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B1	Pb
4030429	0.71	0.23	0.27	0.06	0.93	0.06	0.02	0.02	---	---

Mechanical Property - Test Limits							
Test Type		UTS - L		TYS - L		EL-4D-Long	
UOM		KSI		KSI		PCT	
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value
76S11	2151789	1	42.2	42.2	37.1	37.1	9.6

**Cert Notes**  
 Products manufactured with a T6S11 temper also meet T6 temper requirements.  
 Yield strength has been determined by the 0.2% offset method.  
 All mill finish alloys produced at Sapa Industrial Extrusions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy.  
 In accordance with EN 10204 Inspection Certificate Type 3.1  
 Metel in the USA or Other Qualified Countries as Defined by DEARS 235.872.1  
 Made in USA



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B  
.0360 Nom X 48.0000" X 96.0000"  
PART NO.

PO/Rel 23230

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.


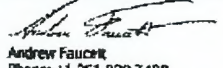
## Certificate of Mill Test Results

BL PEC-866491-002

6Mar14

Signed by: \_\_\_\_\_ Pg 1/1

18/02/14

 <b>ThyssenKrupp Stainless USA</b>		<b>INSPECTION CERTIFICATE</b> CERTIFICADO DE INSPECCION ABNAHMEPROFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / Nº de certificado / Bescheinigungs-Nr. <b>0000024315 /</b> Page / Pagina / Seite <b>1 / 1</b>							
1 ThyssenKrupp Drive, P.O. Box 13000, Calvert, AL 36513-1300  OLBERT METALS SALES LIMITED 989 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA			Customer/Ship to / Cliente / Bestelle/Empfänger OLBERT METALS SALES LIMITED, MISSISSAUGA Customer's order number / Nº de Pedido Cliente / Kundenbestell-Nr. TO-1822 Manufacturer's works order no. / Nº de Pedido Manufactura / Werksauftrag-Nr. 901145085 / 001 Delivery note no. / Nº de Entrega / Lieferanzugs-Nr. 85216370 / 010 Product / Producto / Erzeugnis COIL/BOBINA/BAND								
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M, ASME SA-240 Sec. II Part A Ed.2010 ASTM A480/A480M, ASME SA-480 Sec. II Part A Ed.2010			Steel grade and quality / Acero / Stahlsorte und Gütegruppe TYPE 304								
Customer's material no. / Nº de Material del cliente / Kundenmaterial-Nr.		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge)		Steelmaking procedure / Proceso de manufact. / Herstellart							
		0.89 mm x 1,219.20 mm 0.0351 inch x 48.0000 inch		AOD Illic / 2B							
Packing No. / Nº de Empaque / Palet-Nr.	Weight pieces / Pzados / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Coil No. / Bobina No. / Band-Nr.	Heat No. / Calado / Schmelz-Nr.	Sample Id. / Nº de muestra / Proben-Id.						
6040148	1	19,423 lb / 8,810 kg	709480	350174	1000053801						
Subt / Suma / Summe	1	19,423 lb / 8,810 kg			1000053802						
Heat / Calado / Schmelz	Country of heat / País de calado / Erstherstellort	Chemical composition / Composicion Química / Chemische Zusammensetzung									
350174	DEU	% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu
		0.037	0.38	1.24	0.027	0.0020	18.05	0.32	8.02	0.084	0.26
Sample Property / Localiz. de la muestra / Probenlage		TRANSVERSE									
Inspection to / Lote de inspección / Proben	YS0.2% PSI / MPa	TS PSI / MPa	B. A2" %	HRB							
1000053801	41,189 / 284	96,301 / 664	57.8	83							
1000063802	39,884 / 276	95,721 / 660	57.3	83							
Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche:						OK					
Test of identity (spectral analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse):						OK					
No weld repairs Free of radioactive contamination Country of Heat as per ISO 3166-1 No intentional additions of Mercury compounds were made or used EU RoHS Directive 2002/95/EC Compliant											
Originator of the document / Originador del documento / Aussteller der Bescheinigung <b>ThyssenKrupp Stainless USA, LLC</b> An ISO 9001:2008 certified company				The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die gemessenen Werte entsprechen den gespeicherten Daten  Andrew Fauchet Phone: +1 251 829 3492				Date of issue and validation Fecha de emisión y validación Datum Ausstellung / Bestätigung 09/12/2012			
Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt											

# THYSSENKRUPP MATERIALS NA

P.O./Ref 23230

ALUMINUM FLAT BAR 6061-T6511  
375" x 1.00" x 144.0000"  
PART NO.

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_  
Attn: \_\_\_\_\_

BL PEC-866491-005

Page 1/1

## Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST ASTM B221-12

BILL TO THYSSENKRUPP MATERIALS NA	Cert Code: 1	DIE NUMBER S 2222	DATE OF SHIPMENT 8/12/2013	EXTRUDEX ORDER NO. 159957 - 1	MANIFEST NO. 292782
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER TO PEC-250317	SALESMAN FORBES DODWELL			
DESCRIPTION 375"x1" FB	CUSTOMER PART NUMBER 1-375-1000	PART DESCRIPTION 6061 T6511			
		CERTIFICATION MILL TEST ASTM B221-12			

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/01/13	41.9	38.6	15.20	87.1, 87.9, 87.5	

### Chemical Composition

Alloy	Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	21359 (6061)	0.57	0.215	0.20	0.071	0.82	0.063	0.00	0.015	0.013	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12



# THYSSENKRUPP MATERIALS NA

PO/Rel 23230

DART AEROSPACE  
STAINLESS STEEL SHEET 304.2B  
.0480 Nom X 48.0000" X 96.0000"  
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-866491-003

Signed by:

05Mar24  
Pg 1/1

### 产品质量证明书 MATERIAL TEST CERTIFICATE

无锡宝昌金属制品有限公司  
Wuxi Baichang Metal Products Co., Ltd

PAGE 2 OF 2

单号: EX1309301GS  
Order No.:  
货方: GLOBAL STAINLESS STEEL INC.  
用家: GLOBAL STAINLESS STEEL INC.  
ONSIGNEE

品名: STAINLESS STEEL SHEETS,  
Commodity: SLIT EDGE  
标准: ASTM A240/A240M  
Specification

牌号: 304  
Type: 2B  
表面加工: Surface Finish

编号: EX1309301  
Invoice No.:  
发行日期: 2013-10-26  
Date

序号 No.	货物编号 Product No.	产品尺寸 Product Size			数量 Number	重量 Weight Kg	拉伸试验 Tensile Test			表面 硬度 Hardness HRB	炉批号 HEAT NO.	化学成分 Chemical Composition (%)							
		厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 0.2% YS N/mm <sup>2</sup>	抗拉强度 TS N/mm <sup>2</sup>	延伸率 EL %			C	Si	Mn	P	S	Ni	Cr	N
12	13102612	0.6096	1219.2	2438.4	118	1612	250	690	57	83	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400
13	13102613	0.6096	1219.2	2438.4	118	1616	250	690	57	83	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400
14	13102614	0.7620	1219.2	2438.4	88	1644	271	665	58	89.5	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400
15	13102615	0.7620	1219.2	2438.4	87	1626	271	665	58	89.5	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400
16	13102616	1.2192	1219.2	2438.4	54	1494	267	695	55	87	A1303987	0.0400	0.550	1.1000	0.0330	0.0010	8.0200	18.160	0.0400
17	13102617	1.2192	1219.2	2438.4	50	1378	267	695	55	87	A1303987	0.0400	0.550	1.1000	0.0330	0.0010	8.0200	18.160	0.0400
18	13102618	1.2192	1219.2	3048	42	1460	267	695	55	87	A1303987	0.0400	0.550	1.1000	0.0330	0.0010	8.0200	18.160	0.0400
19	13102619	1.2192	1219.2	3048	45	1574	267	695	55	87	A1303988	0.0400	0.430	1.1300	0.0380	0.0010	8.0300	18.230	0.0300
20	13102620	1.5240	1219.2	2438.4	43	1485	271	680	52	87	A1303988	0.0400	0.430	1.1300	0.0380	0.0010	8.0300	18.230	0.0300
21	13102621	1.5240	1219.2	2438.4	43	1487	271	680	52	87	A1303988	0.0400	0.440	1.1500	0.0380	0.0010	8.1000	18.250	0.0400
22	13102622	1.9050	1219.2	2438.4	40	1725	268	650	55	84	A2304006	0.0300	0.440	1.1500	0.0380	0.0010	8.1000	18.250	0.0400
23	13102623	1.9050	1219.2	2438.4	41	1755	268	650	55	84	A2304006	0.0300	0.440	1.1500	0.0380	0.0010	8.1000	18.250	0.0400
24	13102624	3.0480	1219.2	3048	17	1482	280	675	54	84	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400
25	13102625	3.0480	1219.2	3048	19	1656	280	675	54	84	A1303883	0.0400	0.390	1.1300	0.0350	0.0010	8.0200	18.120	0.0400

各庄 (Remarks):

1. 尺寸和表面: 合格

Size and Surface: Guaranteed

兹证明所列产品均符合订单和标准的制造要求

技术本部

TECHNICAL DEPT.

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN  
HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND  
SPECIFICATION

无锡宝昌金属制品有限公司  
WUXI BAICHANG METAL PRODUCTS CO., LTD.

\*此报告仅可完全复制  
\*The report can only be copied completely

备注 (Remarks):  
1. 尺寸和表面: 合格  
Size and Surface: Guaranteed

兹证明所列产品均符合订单和标准的制造要求

技术本部

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN  
HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND  
SPECIFICATION  
\*此报告仅可完全复制  
\*The report can only be copied completely

无锡宝昌金属制品有限公司  
Wuxi Baichang Metal Products Co., Ltd



CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material meet the composition limits and the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or omissions on this certificate by any person may be punished as a felony under applicable law.

*Rob Woodall*

Rob Woodall

Director of Manufacturing Development Works

*James H. Hester*

James H. Hester

Quality Assurance Manager

1591296 Ship Date  
2013-07-26 B.L. No. 0  
8584674 Invoice No. 00000  
P.O. No./Govt Contract No. 1000515129-4  
4012-G Inv# 5 Customer Alcoa Item  
CHARLESTON ALUMINUM 6041015425R15

Page 1 of 3

Ship To: CHARLESTON ALUMINUM  
480 FRONTAGE RD  
GASTON 29053 SC

Item Description  
0.09 IN TK (+0.0000-.0045) X 48.0 IN W (+.125-.125) X 144.0 IN LN (+.15625-.45625) CAT X D126909 (N) A/R 6061-T6 PLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED. AMS4027 REV N AMS135.2 REV 2009 EXC MKX ASME-SB-209 REV 11 EXC MKX (ASTM209 REV 10) ((MARKED)) KRAV PAPER INTERPRETED MAX GROSS SKID WGT. 4750 LB QUAN TOL +/- 10 % QOR D126909 REV 43 CUST REQ 13-07-23 \*\*\* W/E 13-07-27 \*\*\*

*W. Hester*

Num	Package Ticket	Lot
1	516966	381372
2	517001	381372
3	517001	397622
4	517003	397622
5	517005	397622
6	517006	397622

Weight	Quantity	UOM	Inspector	Check Numbers
3910	67	PC	27709	47114
3256	56	PC	27709	47114
640	11	PC	47114	27606
3898	67	PC	47114	27606
3912	67	PC	47114	27606
3892	67	PC	47114	27606
19508	335			

Notes for QOR: D126909.43  
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250\_11 ORIGINAL REVISION N DATED 1997-08-01.

QOR: D126909.43 -Specification Limits

Temp Dir TYS EXAD  
16 Long Transv. KSI KSI PCP  
Min 42.0 35.0 10

2

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material and the composition limits and that the mechanical properties shown on the face of this sheet. This report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate, the recording office, field office, or otherwise fraudulent statements or entries on this certificate by any person may be punished as a felony under applicable law.

*Robert L. Beckwith*  
Robert L. Beckwith  
Director of Manufacturing Davenport Works  
Teresa Thompson  
Quality Assurance Manager

1591296 0 B.L. No. Invoice No. Alcoa No. Item  
Ship Date 2013-07-26 8584674 00000 1000515129-4 DP-15129-01-4  
P.O. No./Govt Contract No. Customer Alcoa Item  
4012-G Inv# 5 CHARACTER ALUMINUM 604101542ER15

CQR: D126909.43 - Specification Limits (cont.)

Chemical Composition

Alloy 6062

Lot: 381372

Max 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 0.05 0.15  
Min 0.40 0.15 0.8 0.04  
Mechanical, Physical, Metallography, Quantometer Results REMAIN

Temp  
T6 Dlr  
Long Transv.

Test No-> UTS KSI  
49.3 43.6 11.6  
49.3 43.5 11.8  
49.2 43.5 11.6  
49.1 43.5 11.2  
49.1 43.3 11.9  
49.2 43.5 11.7  
49.1 43.5 11.5  
49.2 43.3 12.2  
49.2 43.4 11.9

Cast Number  
H3746012  
Lot: 397622

Chemical - OBS SI RE CU MN MG CR ZN TI  
Actuals 0.61 0.5 0.22 0.11 1.0 0.17 0.03 0.02  
Mechanical, Physical, Metallography, Quantometer Results

Temp  
T6 Dlr  
Long Transv.

Test No-> UTS KSI  
49.9 43.6 12.7  
49.8 43.5 12.6  
49.8 43.6 12.7  
50 43.8 12.5  
50.2 43.6 12.9  
50.1 43.6 13  
50.1 43.6 13  
50 43.5 12.9  
50.3 43.7 13.1



# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Belvidere, IL 62722

Ship From: RIVERDALE, IL.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material and the composition limits and that the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

For:

*Rob Woodall*

Rob Woodall

Director of Manufacturing Davenport Works

*Terrance Thion*

Terrance Thion

Quality Assurance Manager

Page 3 of 3

Lot: 397622 - Mechanical, Physical, Metallurgy, Quantometer Results (cont.)  
 Cast Number Chemical - OBS SI PW CU MN MG CR ZN BI  
 H3746093 Actuals 0.62 0.4 0.25 0.06 1.0 0.16 0.03 0.02


This material was melted in the United States or a Qualifying Country (NEW DRWS 225.872.1(a)) & it was manufactured in the United States

1591296	0								
Ship Date	P.I. No.	Invoice No.	Alcoa No.	Item					
2013-07-26	8584674	00000	1000515129-4	DP-15129-01-4					
P.O. No./Govt Contract No.	Customer	Alcoa Item							
4012-G In# 5	CHARLESTON ALUMINUM	G041015425R15							

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m6061T6B1.000"x0.375"  
 RECEIVED BY: DESSOZ  
 DATE: 14-03-11  
 P/O# 23230  
 QUANTITY ORDERED: 48ft.  
 THICKNESS ORDERED: 0.375 x 1.000"  
 SHEET SIZE: 12ft long  
 MATERIAL CERT RECEIVED: yes.  
 QUANTITY RECEIVED: 48ft.  
 THICKNESS RECEIVED: 0.375 x 1.000"  
 SHEET SIZE RECEIVED: 12ft long.

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
INCORRECT FINISH	Y	<input checked="" type="checkbox"/>	
CORROSION	Y	<input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y	<input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y	<input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	m6061T6B1.000 x 0.375
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	Heat# : 21359.
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	.
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	m128435
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	 14/03/11
		52 HRC			

testers located in the Quality Office

QC 18.INSPECTION	ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>Jm</u>	BY: <u>N/A</u>	
DATE: <u>14-03-11</u>	DATE: <u>1/10</u>	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T68.00W0.125  
 RECEIVED BY: DESSOZ  
 DATE: 14-03-11  
 P/O# 23230  
 QUANTITY ORDERED: 20 ft.  
 THICKNESS ORDERED: 8" 0.125"  
 SHEET SIZE: 20 ft 10 in  
 MATERIAL CERT RECEIVED: yes.  
 QUANTITY RECEIVED: 20 ft.  
 THICKNESS RECEIVED: 8" 0.125"  
 SHEET SIZE RECEIVED: 20 ft 10 in

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	<u>M6061T68.00W0.125</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	<u>Heat #: 21513789</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	<u>W0</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	<u>M128435</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	S 14/03/12
		<u>50 HRB</u>			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>JM</u>	BY: <u>N/A</u>
DATE: <u>14-03-11</u>	DATE: <u>N/A</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m6061T6S.090  
 RECEIVED BY: DESJ02  
 DATE: 14-03-11  
 P/O# 23230 MATERIAL CERT RECEIVED yes.  
 QUANTITY ORDERED: 96 sq ft. QUANTITY RECEIVED: 96 sq. ft.  
 THICKNESS ORDERED: 0.090" THICKNESS RECEIVED: 0.090"  
 SHEET SIZE: 12 ft x 4 ft. SHEET SIZE RECEIVED: 12 ft x 4 ft.

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	<u>m6061T6S.090</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	<u>Heat: 397622</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	<u>m128435</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	8 14/03/12
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING		<u>32-12-13</u>			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Jm</u>	BY: <u>NA</u>
DATE: <u>14-03-11</u>	DATE: <u>NA</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m304s206A . 040 PO / BATCH NO.: 23230  
 DATE: march 7 / 2014  
 MATERIAL CERT REC'D: m1284BS yes march 7 / 2014 THICKNESS ORDERED: 040  
 QUANTITY RECEIVED: 10 THICKNESS RECEIVED: \_\_\_\_\_  
 QUANTITY INSPECTED: 10 SHEET SIZE ORDERED: 4x8  
 QUANTITY REJECTED: 1 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	Y	<input checked="" type="radio"/> N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	Y	<input checked="" type="radio"/> N	
CORRECT THICKNESS	Y	<input checked="" type="radio"/> N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	ASTM A210 / A210M
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	6040148 Heat 350174
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	m1284BS
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	
		32 HRB			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 27 9-08</u> DATE: <u>14/3/10</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m304S18GA , o50

PO / BATCH NO.: 23230

DATE: march, 7, 2014

MATERIAL CERT REC'D: march 7, 2014

THICKNESS ORDERED: .048

QUANTITY RECEIVED: 6

THICKNESS RECEIVED: \_\_\_\_\_

QUANTITY INSPECTED: 6

SHEET SIZE ORDERED: 4x8'

QUANTITY REJECTED: 1

SHEET SIZE RECEIVED: 4x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	Y	(N)	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	Y	(N)	
CORRECT MATERIAL	Y	(N)	
CORRECT THICKNESS	Y	(N)	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	S 14103/12
		96 HRB			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>27 9-88</u>	SIGNED OFF BY: _____
DATE: <u>4/3/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23230**

Purchase Order Date 3/5/2014

PO Print Date 3/5/2014

Page Number 1 of 5

**Order From :**  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

VC-COP001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

PAID  
2/10/15

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444	<b>Customer POID</b>	
		<b>Customer Tax #</b>	10127-2607
<b>Ship To Contact</b>		<b>Terms</b>	Net 30
<b>Ship To Phone</b>		<b>Currency</b>	CAD
<b>Ship Via:</b>	VENDOR'S TRUCK	<b>FOB</b>	FCA - (Free Carrier)
<b>Ship Acct:</b>			

M128436

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6T8.000W.125	6061-T6 RD Tube 8.00 X.125W	3/10/2014 Yes 3/10/2014		20.00 f	\$14.60	\$292.00
MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241							
Line Total:							\$292.00
2	M304S20GA	304/316 .040 Sheet	3/10/2014 Yes 3/10/2014		320.00 sf	\$2.65	\$849.00
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$849.00

Recy 3/10

**PO Instructions:** NO: PEC ST-658228  
NO: PEC ST-658371

**Note:**

3/5/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23230**

Purchase Order Date 3/5/2014

PO Print Date 3/5/2014

Page Number 2 of 5

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	M304S18GA	304/316 .050 Sheet	3/10/2014 Yes 3/10/2014	192.00 sf	✓	\$3.59	\$690.00
---	-----------	--------------------	-------------------------------	--------------	---	--------	----------

MATERIAL: AISI 304/316 SS SHEET ANNEALED  
AS PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316) OR ASTM A240 OR  
ASME SA240

**Line Total:** \$690.00

4	M6061T6S.090	6061-T6 .090 Sheet	3/10/2014 Yes 3/10/2014	96.00 sf	✓	\$3.84	\$369.00
---	--------------	--------------------	-------------------------------	-------------	---	--------	----------

MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209

**Line Total:** \$369.00

5	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	3/10/2014 Yes 3/10/2014	48.00 f	✓ Pay 3/10	\$0.92	\$44.16
---	----------------------	------------------------	-------------------------------	------------	---------------	--------	---------

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-A/200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

**PO Instructions:** NO: PEC ST-658228  
NO: PEC ST-658371

**Note:**

3/5/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23230**

Purchase Order Date 3/5/2014

PO Print Date 3/5/2014

Page Number 3 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

Line Total: \$44.16

6	M7075T6B0.375X8.000	7075-T6 BAR 0.375" X 8.000"	3/10/2014	24.00	\$17.92	\$430.00
---	---------------------	-----------------------------	-----------	-------	---------	----------

Yes f

3/10/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

Line Total: \$430.00

7	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	3/10/2014	24.00	\$11.25	\$270.00
---	---------------------	-----------------------------	-----------	-------	---------	----------

Yes f

3/10/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

Line Total: \$270.00

8	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	3/10/2014	96.00	\$11.42	\$1,096.00
---	---------------------	-----------------------------	-----------	-------	---------	------------

Yes f

3/10/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

PO Instructions: NO: PEC ST-658228  
NO: PEC ST-658371

Note:

3/5/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23230**

Purchase Order Date 3/5/2014

PO Print Date 3/5/2014

Page Number 4 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

Line Total: \$1,096.00

9	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	3/10/2014	12.00	\$25.42	\$305.00
---	----------------------	-----------------------------	-----------	-------	---------	----------

Yes f

3/10/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

Line Total: \$305.00

10	71401-45	PROCUREMENT QUALITY CLAUSES	3/10/2014	0.00	\$0.00	\$0.00
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No

3/10/2014

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality document

Line Total: \$0.00

PO Instructions: NO: PEC ST-658228  
NO: PEC ST-658371

Note:

3/5/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23230**

Purchase Order Date 3/5/2014

PO Print Date 3/5/2014

Page Number 5 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

PO Total: \$4,345.16

PO Instructions: NO: PEC ST-658228  
NO: PEC ST-658371

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 3/5/2014